

中国船级社 CHINA CLASSIFICATION SOCIETY 工厂认可证书

证书编号/Certificate No. JS22PWA00077 01

CERTIFICATE OF WORKS APPROVAL

兹证明本证书所述制造厂具备按照下列标准的要求生产本证书所列产品的能力和条件。

This is to certify that the manufacturer stated in the certificate meets the requirements of the standards listed below and is available with the ability and conditions to produce the products described in the certificate.

制造厂/Manufacturer

江苏亚星锚链股份有限公司

Jiangsu Asian Star Anchor Chain Co., Ltd.

地址/Address

中国江苏省泰州市靖江市东兴镇 Dongxing Town, Jingjiang, Taixing City, Jiangsu, China

产品名称/Product

电焊有档锚链及附件

Electro-welded Stud-link Anchor Chain and Accessory

锚链及其附件

Anchor Chain Cables and Accessories

附加标志/Notations

无/Nil.

认可标准/Approval Standard

1. 中国船级社《材料与焊接规范》(2022)及其变更通告第1篇第10章

Chapter 10, Part One of China Classification Society Rules for Materials and Welding 2022 and its Change Notices

用于/Intended for

船舶与海上设施/Ships and Offshore Installations

产品明细/Product Description

错锋及其财件/Anchor Chain Cables and Accessories (MOOOL)

名称/Name	属性(值)/Value	单位/Unit	
等级/Grade	2, 3		
最大链环名义直径/Max. Nomina Diameter of Chain Link	90(2级), 152 (3级) (90(Grade 2), 152 (Grade 2)	mm	
制造方法/Method of Manufacture	闪光焊(链环),锻造(附件) Flash Welding (Links), Forging (Accessories)		
交货状态/Condition of Supply	正火(2级),淬火加回火(3级) N(Grade 2) , Q+7 (Grade 3)		

证书有效期至/ Phis Certificate is valid until

2024年11月11日/Nov. 11,2024

发证机构 中国船级社江

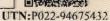
签发日期 2022年09月15日

Issued by

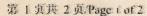
Sep. 15,2022 Date

本证 冷根據中国開發性 原泡即相 美國之家发。所有证书页为一个整体,必须即时空間,或则证书除真等项目本推新享方为有效。电子正芒含要子签多方为 存效。本证书集印件无效。任何单位单个人以不免现象或否定体证书的部分内容。在产点对新特征书的更实性在集间时,可以问我和榜理机器等语言。 This Certificate is issued pursuant to the Rules of the Saciety, one related regulation. All pages of the certificate are taken as a whole and are used simultaneously. No paper certificate page is valid without the stamp of the Society, no electronic certificate is valid without the digital signature, and no copied form of the certificate is regarded as valid. Any part of the certificate is not to be extracted or abridged by any anit or individual in any form. Related parties who are do bred about









Nº 22046072



批准的图纸/Approved Drawings

图纸批准号/ Drawings Approval No.: JS22PWA00077

产品认可试验报告/ Approval Test Report

试验报告编号/ Test Report No. : 20071001 试验报告日期/ Test Report Date : 2007-10-24

认可后的产品检验方式/Method of Product Inspection after Approval

按规范认可后应进行产品检验的产品/The product should be inspected in term of the rules: 认可后的产品检验应由本社验船师根据本社规范规定按批准的产品检验计划进行检验,经检验合格后由本社颁发船用产品证书。

After approval, product inspection should be carried out by the Surveyor of the Society in accordance with the approved product inspection scheme, and the Marine Product Certificate will be issued by the Society upon satisfactory inspection.

认可保持条件/Maintenance Requirements of Approval

1. 工厂认可后,如果图纸、技术文件、工艺规程有较大改变,应征得本社同意。若改变涉及或影响到产品的设计、主要制造材料、关键工艺或产品的特性、特征,则与特性有关的图纸和技术文件应经过本社审批,并在检验机构认为必要时,经本社检验人员到厂进行检查和见证有关试验,其结果应能证实仍符合认可条件。

After works approval, if there are any major changes to the drawings, technical documents, specifications, prior consent should be obtained from the survey office of the Society. If the changes involve or affect product design, major construction materials, key workmanship or product characteristics and properties, drawings and technical documents related to properties are to be examined and approved by the Society and, where deemed necessary by the survey office, the surveyor to the Society will go to the manufacturer to inspect or witness relevant tests and the results of the tests should be able to demonstrate compliance with the approval conditions

2. 工厂的质量管理体系应保持有效运行,并且与认可时一致。如果质量管理体系发生改变,应经原体系认证机构审核并报本社批准。

The quality management system of the factory shall be ensure effective operation, and shall be the same as the situation of approval. If there are any changes to the quality management system, auditing of the original certification organization for quality management system and the society's approval shall be obtained.

3. 工厂认可证书获得者应接受本社每年一次的定期审核,定期审核日为认可证书期满之日对应的每一周年日,检查工作应在定期审核日的前后三个月内进行。Those who have obtained the certificate of works approval shall receive periodical audit done by the Society on an annual basis. The date of periodical audit shall be each anniversary date which corresponds to the date of expiry of the relevant certificate and the periodical audit shall be done within a time span of three months before and after the annual surveillance date.

4. 在认可证书有效期内,本社检验人员可在未经事先通知的情况下对工厂的产品制造过程进行审核,以验证产品的生产是否符合业经本社批准的图纸和文件。工厂应予以配合。

Within the validity of the approval certificate, the surveyor to the Society may pay unannounced audit of the manufacturing process of the product in order to confirm whether it is in compliance with the drawings and documents approved by the Society. The factory should provide an active cooperation and necessary for the surveyor.

5. 认可证书有效期内,如果出现可能导致本社暂停或撤消认可的情况,工厂应及时采取有效的纠正措施。 Within the validity of the approval certificate, if cases occur that may cause the Society to suspend or withdraw the certificate, the manufacturer should take corrective actions in a prompt and effective manner.

备注/Remarks

本证书由原工厂认可证书 (No. JS21PWA00197_01) 换发。

This Sertificate is issued and supersedes the previous Works Approval Certificate No. JS21PWA00197_01.

不包含替换环/Replacement link is not included.

中国船级社江苏分社

CCS Jiangsu Branch SIFICATION





中国船级社 CHINA CLASSIFICATION SOCIETY 工厂认可证书

证书编号/Certificate No. JS22PWA00077 05

CERTIFICATE OF WORKS APPROVAL

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Jiangsu Asian Star Anchor Chain Co., Ltd.

地址/Address

中国江苏省泰州市靖江市东兴镇 Dongxing Town, Jingjiang, Taixing City, Jiangsu, China

产品名称/Product

船用有档锚链 Marine Stud-link Anchor Chain

锚链

Anchor Chain Cables

认可标准/Approval Standard

1. 中国船级社《材料与焊接规范》(2022)及其变更通告第1篇第10章

Chapter 10, Part One of China Classification Society Rules for Materials and Welding 2022 and its Change Notices

用于/Intended for

船舶与海上设施/Ships and Offshore Installations

产品明细/Product Description

错链/Anchor Chain Cables (M0001)

名称/Name	属性(值)/Value	单位/Unit
等级/Grade	M4	
最大链环名义直径/Max. Nomina Diameter of Chain Link	157	mm
制造方法/Method of Manufacture	闪光焊 Flash welding	
交货状态/Condition of Supply	淬火加回火 Q+T	

批准的图纸/Approved Drawings

图纸批准号/ Drawings Approval No.: JS22PWA00077

产品认可试验报告/ Approval Test Report

证书有效期至/This Certificate is valid until

2024年11月11日/Nov. 11,2024

发证机构 中国船级社江苏分社

签发日期 2022年09月15日 Sep. 15,2022

Issued by CCS Jiangsu Branch

certificate is regarded as valid. Any part of the certificate is not to be extracted or abridged by any unit or individual in any form. Related parties who are doubted about the authenticity of the certificate may inquire of the Society or its offices.

Form No: W01. 联系方式 Contact Us. 足本社官方同語/See afficial web site of the Society (http://www.ccs.org.ca)

UTN:P022-79136190



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Nº 22046076

试验报告编号/ Test Report No. : 20200701 试验报告日期/ Test Report Date : 2020-07-28

认可后的产品检验方式/Method of Product Inspection after Approval

按规范认可后应进行产品检验的产品/The product should be inspected in term of the rules: 认可后的产品检验应由本社验船师根据本社规范规定按批准的产品检验计划进行检验,经检验合格后由本社颁发船用产品证书。

After approval, product inspection should be carried out by the Surveyor of the Society in accordance with the approved product inspection scheme, and the Marine Product Certificate will be issued by the Society upon satisfactory inspection.

认可保持条件/Maintenance Requirements of Approval

1. 工厂认可后,如果图纸、技术文件、工艺规程有较大改变,应征得本社同意。若改变涉及或影响到产品的设计、主要制造材料、关键工艺或产品的特性、特征,则与特性有关的图纸和技术文件应经过本社审批,并在检验机构认为必要时,经本社检验人员到厂进行检查和见证有关试验,其结果应能证实仍符合认可条件。

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2. 工厂的质量管理体系应保持有效运行,并且与认可时一致。如果质量管理体系发生改变,应经原体系认证机构审核并报本社批准。

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4. 在认可证书有效期内,本社检验人员可在未经事先通知的情况下对工厂的产品制造过程进行审核,以验证产品的生产是否符合业经本社批准的图纸和文件。工厂应予以配合。

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备注/Remarks

本证书由原工厂认可证书(No. JS21PWA00197_05)换发。

This Certificate is issued and supersedes the previous Works Approval Certificate No. JS21PWA00197_05.

其他认可标准/Other Approval Standard: GB/F549-2017

不包含替换环/Replacement link is not included.

中国船级社江苏分社

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中国船级社 CHINA CLASSIFICATION SOCIETY 工厂认可证书

证书编号/Certificate No. JS22PWA00077 06

CERTIFICATE OF WORKS APPROVAL

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制造厂/Manufacturer

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Jiangsu Asian Star Anchor Chain Co., Ltd.

地址/Address

中国江苏省泰州市靖江市东兴镇

Dongxing Town, Jingjiang, Taixing City, Jiangsu, China

产品名称/Product

锚链附件

Accessories of Anchor Chain Cables

认可标准/Approval Standard

1. 中国船级社《材料与焊接规范》(2022)及其变更通告第1篇第10章

Chapter 10, Part One of China Classification Society Rules for Materials and Welding 2022 and its Change Notices

用于/Intended for

船舶与海上设施/Ships and Offshore Installations

产品明细/Product Description

锚链附件/Accessories of Anchor Chain Cables (M0001)

名称/Name	属性 (值) /Value	单位/Unit	
等级/Grade	2, 3		
最大链环名义直径/Max. Nomina Diameter of Chain Link	详见附页 See attached page	mm	
制造方法/Method of Manufacture	锻造 Forging		
交货状态/Condition of Supply	正火 (2级), 淬火加回火 (3级) N (grade 2), Q+T (grade 3)		

批准的图纸/Approved Drawings

图纸批准号/ Drawings Approval No.: JS22PWA00077

产品认可试验报告/ Approval Test Report

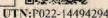
试验报告编号/ Test Report No.: 20210401 试验报告日期/ Test Report Date: 2021-04-09

证书有效期至/This Certificate is valid until

2024年11月11日/ Nov. 11,2024

发证机构 中国船级社江苏分社 Issued by CCS Jiangsu Branch 6签发冒期 2022年09月15日

使帮。纸质证书等页均须由本性温章万为有效,电子证书含数字签。 有关方对所特证书的高宝性有疑问时,可以向我社检验视构容面 This Certificate is issued pursuant to the Rules of the Society and related regulation. All pages of the certificate are taken as a whole and are used simultaneously. No paper certificate page is valid without bearing the stamp of the Society, no electronic certificates is valid without the digital signature, and no copied form of the certificate is regarded as valid. Any part of the certificate is not to be extracted or abridged by any unit or individual in any form. Related parties who are doubted about





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Nº 22046077

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备注/Remarks

本证书由原工厂认可证书 (No. JS21PWA00197 06) 换发。

This Certificate is issued and supersedes the previous Works Approval Certificate No. JS21PWA00197_06.

中国船级社江苏分社 CCS Jiangsu Branch

注: 本证书含有附页, 共1页

Note: The certificate is attached with additional 1 page(s)



其他产品明细/Other Product Description

交货状态 Condition of Supply	淬火加回火/Q+T	正火N	淬火加回火/Q+T	正火N	淬火加回火/Q+T	正火小
名义链径 (mm) Nominal Diameter of Chain Link	≤Φ137	≪Φ137	≪Φ127	06Φ≥	≪Φ160	≪Φ160
级别 Grade	3	2	3	2	3	2
产品名称 Product name	A、B型转环卸扣/Anchor	(GB/T14526-1993)	A、B 型浮筒卸扣/Buoy	(GB/T10101-1988)	锚卸扣/Anchor Shackie	(GB/T547-1994)



